Cross-dehydrocoupling: A Novel Synthetic Route to P−B−P−B Chains

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S Supporting Information

[AB](#page-5-0)STRACT: [Transition-me](#page-5-0)tal-catalyzed dehydrocoupling of tert-butylferrocenylphosphine–borane (2) with $[\text{Rh}(\mu\text{-Cl}) (1,5\text{-cod})\}$ ₂] (cod = cyclooctadiene) as the catalyst gave the homocoupled product $[Fc(tBu)(H)P(BH₂)P(Fc)(tBu)$ - (BH_2X)] [3; Fc = Fe(C_5H_5)(C_5H_4), X = H/Cl], while cross-dehydrocoupling with the tertiary phosphine−boranes $P(tBu)(nBu)_{2}(BH_{3})$ (2a) and $PPh(nBu)_{2}(BH_{3})$ (2b) using

[Rh(1,5-cod)₂]OTf (OTf = trifluoromethanesulfonate) gave the first cross-dehydrocoupled products reported to date, $[Fe(Hau)(BH₃)P(BH₃)P(tBu)(nBu)₂]$ (4) and $[Fe(Hau)(BH₃)P(BH₂)PPh(nBu)₂]$ (5), in moderate yields. Compounds 2-5 were characterized by NMR spectroscopy ($^1\rm H,~^{13}C,~^{31}P,$ and $^{11}\rm B$), IR spectroscopy, mass spectrometry, and single-crystal X-ray structure determination.

■ INTRODUCTION

Polymers are one of the major areas of molecular and materials science with uses as plastics, $¹$ thermosets, elastomers, fibers,</sup> films, and structural materials.² So far, most commercial polymers³ [a](#page-6-0)re petroleum-based organic materials,⁴ with polysiloxanes⁵ being a notable [ex](#page-6-0)ception. Importantly, during the last t[w](#page-6-0)o decades, as suitable monomeric building blocks became avail[ab](#page-6-0)le, polymers with backbone elements other than carbon are increasingly being applied in high-end technologies where materials with a combination of specific properties are required.⁶ Silicon-based polymers,⁷ polythiazyls,⁸ polysulfides,⁹ polystannanes,¹⁰ and polyphosphazenes¹¹ are excellent examples in [th](#page-6-0)is regard,¹² and poly(a[m](#page-6-0)inoboranes) (N−B as th[e](#page-6-0) backbone)13−[15](#page-6-0) and poly(phosphinob[ora](#page-6-0)nes) (P−B as the $backbone$ ¹⁵ are [sh](#page-6-0)owing promise as potentially useful materials.1[6](#page-6-0) T[he](#page-6-0) latter can be obtained by dehydrocoupling of amine−bo[ran](#page-6-0)es or phosphine−boranes.15,17 These precursors are also [of](#page-6-0) interest as hydrogen-storage^{14,18} and hydrogentransfer materials.¹⁹

Thermal dehydrocoupling of phosphine[−](#page-6-0)[bor](#page-6-0)ane adducts was pioneered in the [e](#page-6-0)arly 1950s by Wagner and Burg, 20 who reported the formation of poly(phosphinoborane) and in some cases cross-linked materials.20−²² In the late 1990s, Ma[nn](#page-6-0)ers et al. reported the transition-metal-catalyzed dehydrocoupling of primary phosphine−boran[e add](#page-6-0)ucts, which resulted in wellcharacterized, predominantly linear poly(phosphinoboranes), while secondary phosphine−borane adducts²³ gave dimers and six- or eight-membered rings (Scheme 1).^{24,25}

It was claimed earlier that the presence [of a](#page-6-0)mines promotes the formation of linear rather than [cycli](#page-6-0)c products by coordination to the terminal $BH₂$ group.²⁶ For example, thermolysis of $Me₂P-PMe₂-BH₃$ or $RMePH-BH₃$ (R = Me or Et) at 175−200 °C in the presence of ca[taly](#page-6-0)tic amounts of Scheme 1. Transition-Metal-Catalyzed Dehydrocoupling of Primary and Secondary Phosphine−Borane Adducts

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RPH2-BH3 \xrightarrow{[M], 90-130 °C} + [RPH-BH2]n
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$$
\xrightarrow{[M], 90 °C} R2PH-BH2-PR2-BH3
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$$
R2PH-BH3
$$

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$$
\xrightarrow{H2} R2PH-BH2-PR2-BH3 + cyclo-(R2P-BH2)4
$$

 $[M]$ = transition metal catalyst, R = aryl, alkyl

triethylamine gave polymers $\left[\text{RMeP-BH}_{2}\right]_n$ with molecular weights of 1800–6000 Da.^{22,26} An alternative approach to obtaining poly(diorganylphosphinoboranes) is alkylation of [RPH–BH₂]_n;²⁷ for examp[le, p](#page-6-0)oly(phenylphosphinoborane), $[PhPH-BH_2]_{n}$, reacts with nBuLi(TMEDA) (TMEDA = N,N,N′,N′-tet[ram](#page-6-0)ethylethylenediamine) followed by butyl chloride to give poly[(phenyl-n-butylphosphino)borane], [Ph- $(nBu)P-BH_2]_n^{28}$

A wide range of substituents can be introduced at phosphorus an[d](#page-6-0) boron, and thus the properties of poly- (phosphinoboranes) were enriched with versatility.²⁹ Computationally, it has been shown that poly(phosphinoboranes) have great potential to serve as nonlinear-optical (NL[O\)](#page-6-0) materials because of their high electronic first hyperpolarizabilities β .³⁰ Optically active single-handed polymeric chains can be obtained by introducing enantiomerically pure chiral buildi[ng](#page-6-0) blocks.³¹ In this respect, ferrocene derivatives are excellent

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candidates to introduce diversity into a polymer (e.g., chirality,³² electrochemical properties, etc.)³³ because of their high thermal and photochemical stability and rich chemistry.³³ Ferroce[ne](#page-6-0) itself is an effective NLO chro[mop](#page-6-0)hore. Therefore, by the introduction of different substituents, especia[lly](#page-6-0) ferrocenyl groups, on the phosphorus atoms of poly- (phosphinoboranes), β can be tuned, and these compounds could thus be suitable as NLO materials.³⁴

Here we describe the selective dehydrocoupling between two different phosphine−borane adducts: a [se](#page-6-0)condary ferrocenylphosphine−borane and a tertiary phosphine−borane adduct. The tertiary phosphine blocks one end and thus prevents cyclization.³⁵ We have termed this extended version of a dehydrocoupling reaction, which allows systematic building of the P−B c[ha](#page-6-0)in, cross-dehydrocoupling.

EXPERIMENTAL DETAILS

General Consideration. All reactions and manipulations were performed under an atmosphere of dry nitrogen by using a Schlenk technique or in a glovebox. Diethyl ether, toluene, and n-hexane were dried and purified with an MBraun MB SPS-800 solvent purification system; tetrahydrofuran (THF) was distilled from sodium/benzophenone. All solvents were nitrogen-saturated and stored over a potassium mirror. Ferrocene, tBuOK, tBuLi, LiAlH₄, PhPCl₂, Na₂SO₄, and $tBuPCl₂$ are commercially available and were used as purchased. $BH₃(THF)$ (1 M in THF) was purchased and purified by bulb-to-bulb vacuum distillation. Tertiary phosphine–boranes P(tBu)(nBu)₂(BH₃) (2a) and PPh(nBu)₂(BH₃) (2b)³⁷ and [{Rh(μ -Cl)(1,5-cod)}₂]³⁸ were synthesized according to published procedures. $[Rh(1,5-cod)_2]$ OTf was received from Umicore AG [&](#page-6-0) Co. KG (Germany).

The NMR spectra $(^1H, ^{11}B, ^{13}C,$ an[d](#page-6-0) $^{31}P)$ were recorded on a Bruker AVANCE DRX 400 spectrometer. The chemical shifts of ${}^{1}H$, ^{11}B , ^{13}C , and ^{31}P are reported in parts per million (ppm) at 400.1, 128.4, 100.6, and 161.9 MHz, respectively. Tetramethylsilane was used as the internal standard for $^1\mathrm{H}$ NMR spectroscopy and for referencing the 11 B, 31 P, and 13 C NMR spectra to the unified scale.³⁶ Electron impact mass spectra (EI-MS) were recorded on a ZAB-HSQ-VG12− 520 Analytical Manchester spectrometer or a M[AS](#page-6-0)PEC II spectrometer; electrospray ionization mass spectra (ESI-MS) were recorded on a Bruker-Daltonics FT-ICR-MS APEX II. Fourier transform infrared spectra were recorded on a PerkinElmer Spectrum 2000 spectrometer. Melting points were determined in sealed glass capillaries under nitrogen.

 $\text{tert-Butylferrocenv}$ lphosphine [FcP(tBu)H] [1; Fc = Fe(C₅H₅)- (C_5H_4)]. A suspension of ferrocenyllithium in THF (50 mL) [prepared from ferrocene (3.73 g, 20 mmol), tBuOK (0.28 g, 0.025 mmol), and tBuLi (27 mL, 40 mmol)] was added dropwise to a solution of $tBuPCl₂$ (3.58 g, 22.5 mmol) in THF (60 mL) at −78 °C. The mixture was stirred for 4 h at this temperature and then slowly warmed to room temperature overnight. The reaction mixture was filtered, and the solvent was evaporated in a vacuum (10[−]¹ Pa). Diethyl ether was added to the red-orange residue. The orange suspension was filtered to remove alkali-metal salts. An orange residue was obtained after removal of the solvent and dried for 1 h in a vacuum $(10^{-1}$ Pa) to give tert-butylferrocenylchlorophosphine (1a) in an almost pure state (5.85 g, 94%). Further purification of 1a was almost impossible because it was always accompanied by unconverted ferrocene (which can be removed in the next step, i.e., the formation of 1) and other impurities, such as the disubstituted product $[Fe{C_5H_4P(tBu)Cl}_2]$. Sublimation resulted in decomposition of the products. However, 1a could be obtained as deep-orange crystals from diethyl ether at -16 °C. ¹H NMR (CDCl₃, 400.1 MHz): δ 4.40 (br s, 2H, C₅H₄), 4.36 (br s, 2H, C_5H_4), 4.25 (s, 5H, C_5H_5), 1.00 (d, ${}^3J_{P,H}$ = 13.6 Hz, 9H, C(CH₃)₃). C_5H_4), 4.25 (s, 5H, C_5H_5), 1.00 (d, ${}^{3}I_{P,H}$ = 13.6 Hz, 9H, C(CH₃)₃).
³¹P{¹H} NMR (CDCl₃, 161.98 MHz): δ 113.0 (s, FcP(tBu)Cl). EI-MS [+14 eV, m/z (%)]: 308 (30) [M⁺], 251 (100) [M+ − tBu], 215 (15) [C₅H₅FeP⁺], 185 (30) (Fc-H⁺).

1a was added to a suspension of LiAlH₄ (0.93 g, 25 mmol) in diethyl ether (60 mL) at 0 °C over 1 h. The reaction mixture was stirred overnight at room temperature and was carefully hydrolyzed with slightly basic degassed water at 0 °C. The solution was stirred for 2 h at room temperature and then left for the layers to separate (ca. 1 h). The clear orange organic layer was collected and dried over Na2SO4. The solution was filtered, and the solvent was removed in a vacuum $(10^{-1}$ Pa) to give 1 as a fine, orange, crystalline solid. The crude product was recrystallized from diethyl ether at 0 °C to give orange crystals. The crude product can also be purified by sublimation (70 °C, 10⁻¹ Pa). Yield: 4.4 g, 82%. Mp: 65−67 °C. ¹H NMR (CDCl₃, 400.1 MHz): δ 4.22 (br m, 3H, C₅H₄), 4.08 (br s, 1H, C₅H₄, and 5H, C_5H_5), 3.75 (d, $^{1}J_{P,H}$ = 212 Hz, 1H, PH), 0.96 (d, $^{3}J_{P,H}$ = 12.5 Hz, 9H, $C(CH_3)_3$). ¹³C{¹H} NMR (CDCl₃, 100.6 MHz): δ 76.2 (d, J_{C,P} = 33 Hz, C_5H_4), 74.8 (d, $J_{C,P} = 8$ Hz, C_5H_4), 70.9 (d, $J_{C,P} = 7$ Hz, C_5H_4), 70.4 (s, C₅H₄), 69.9 (d, J_{C,P} = 11 Hz, C₅H₄), 68.9 (s, C₅H₅), 29.6 (d, 2 J_{C,P} = 13 Hz, C(CH₃)₃), 3.27 (d, ¹J_{C,P} = 6.7 Hz, C(CH₃)₃). ³¹P NMR $(CDCl_3, 161.9 MHz): \delta -25.9 (dm, \frac{1}{l}J_{P,H} = 212 Hz, \frac{3}{l}J_{P,H} = 13 Hz$ FcPH). EI-MS [+14 eV; *m/z* (%)]: 274 (30) [M⁺], 217 (100) [M⁺ − tBu], 152 (15) $\left[C_{5}H_{5}FeP^{+}\right]$, 121 (40) $\left[C_{5}H_{5}Fe^{+}\right]$. Elem anal. Calcd for C14H19FeP: C, 61.34; H, 6.99. Found: C, 60.86; H, 6.74.

(tert-Butyl)ferrocenylphosphine−borane [FcP(tBu)H(BH3)] (2). 1 (2.3 g, 8.4 mmol) was dissolved in 50 mL of diethyl ether and cooled to -20 °C. BH₃(THF) (10 mL, 1 M solution in THF, 10 mmol) in diethyl ether (20 mL) was added dropwise, and the solution was stirred for 1 h at −20 °C and then 2 h at room temperature. The reaction mixture was filtered, and the solvent was removed in a vacuum (10^{-1} Pa). The crude product was dried in a vacuum for 1 h in a water bath $(40 °C)$. Orange-red crystals of 2 were obtained from diethyl ether at −16 °C within a few days. Yield: 2.1 g, 90%. Mp: 119− 121 °C. ¹H NMR (CDCl₃, 400.1 MHz): δ 5.05 (br dq, ¹J_{P,H} = 365.9 Hz, ${}^{3}J_{\text{HH}}$ = 6.5 Hz, 1H, PH), 4.59 (s, 1H, C₅H₄), 4.47 (s, 1H, C₅H₄), 4.44 (m, 1H, C₅H₄), 4.29 (br s, 5H, C₅H₅, and 1H, C₅H₄), 1.11 (d, $J_{P,H} = 14.7$ Hz, 9H, C(CH₃)₃), 0.35–1.15 (br q, BH₃). ¹³C{¹H} NMR $(CDCl_3, 100.6 MHz): \delta$ 74.5 $(d, {}^{3}J_{C,P} = 17.0 Hz, C_5H_4), 72.7 (s,$ C_5H_4), 71.7 (d, ${}^3J_{C,P} = 16.8$ Hz, C_5H_4), 71.6 (d, $J_{C,P} = 11.4$ Hz, C_5H_4), 68.9 (s, C₅H₅), 28.8 (d, ¹J_{C,P} = 33.4 Hz, C(CH₃)₃), 26.5 (d, ²J_{C,P} = 2.9 Hz, $C(CH_3)_3$). ³¹P NMR (CDCl₃, 161.98 MHz): δ 20.5 (br dq, ¹J_{P,H} = 366 Hz, $^{1}J_{P,B}$ = 50 Hz, H₂P–B). ¹¹B{¹H} NMR (CDCl₃, 128.3 MHz): δ –42.6 (br d, ¹J_{P,B} = 50 Hz, P–BH₃). EI-MS [+14 eV; m/z (%)]: 288 (15) $[M^+]$, 274 (75) $[M^+ - BH_3]$, 217 (100) $[M^+ - tBu]$, 152 (10) $[C_{5}H_{5}FeP^{+}]$, 121 (30) $[C_{5}H_{5}Fe^{+}]$. Elem anal. Calcd for $C_{14}H_{22}FePB$: C, 58.33; H, 7.70. Found: C, 57.30; H, 7.76.

Dehydrocoupling of 2: Synthesis of [Fc(tBu)(H)P(BH₂)P(Fc)-(tBu)(BH₂X)] [3a (\bar{R}_p , S_p/S_p , \bar{R}_p), 3b (R_p , R_p/S_p , S_p), X = H₁/Cl]. A mixture of neat phosphine−borane adduct 2 (0.1 g, 0.35 mmol) and $[\{Rh(\mu\text{-}Cl)(1,5\text{-}cod)\}_2]$ (ca. 3 mg, 3 mol % rhodium) was heated at 160 °C for 3 h. After cooling to room temperature, the mixture was dissolved in n-hexane (20 mL) and filtered. The filtrate was collected, and the solvent was removed in a vacuum $(10^{-1}$ Pa). The crude product was purified by column chromatography (silica gel). Elution with *n*-hexane/diethyl ether $(4/1, v/v)$ gave first an orange fraction, which contained mostly impurities and unconverted starting material (identified by NMR spectroscopy). The second yellow fraction (R_f) value: 0.52) contained pure 3a (yield: 0.015 g, 14%) and the third fraction (R_f value: 0.45) pure 3b (yield: 0.037 g, 37%). 3a and 3b were recrystallized from n -hexane at 0 $^{\circ}$ C.

3a $(R_p,S_p/S_p,R_p)$. ¹H NMR $(C_6D_6$, 400.1 MHz): δ 5.39 (br, d, ¹J_{P,H} = 388 Hz, 1H, PH), 4.92 (s, 1H, C₅H₄), 4.62 (s, 1H, C₅H₄), 4.55 (s, 1H, C_5H_4), 4.41 (br s, 5H, C_5H_5), 4.22 (s, 2H, C_5H_4), 4.20 (br s, 5H, (C_5H_5) , 4.10 (1H, C_5H_4), 3.99 (s, 1H, C_5H_4), 3.89 (br m, 1H, C_5H_4), 1.35 (d, ${}^{3}J_{P,H}$ = 16.1 Hz, 0.5H, C(CH₃)₃), 1.33 (d, ${}^{3}J_{P,H}$ = 16.1 Hz, 9H, $C(CH_3)_3)$, 1.08 (d, ${}^{3}J_{P,H}$ = 12.3 Hz, 0.5H, $C(CH_3)_3)$, 1.05 (br d, ${}^{3}J_{P,H}$ = 12.3 Hz, 9H, C(CH₃)₃), 0.3–2.1 (br m, 5H, BH₂ and BH₃). ¹³C{¹H} NMR $(C_6D_6, 100.6 \text{ MHz})$: δ 74.5, 74.2, 73.9, 73.7, 73.2, 71.7, 71.2 (C_5H_4) , 70.6, 70.5, 70.3, 70.0 (s, C_5H_5), 32.4, 32.3 (br, $C(CH_3)_3$), 30.2, 27.6, 26.9 (C(CH₃)₃). ³¹P NMR (C₆D₆, 161.98 MHz): δ 11.7 (br d, $^{1}J_{P,H}$ = 370 Hz, 1P, Fc(tBu)PH), 8.2 (br d, $^{1}J_{P,H}$ = 385 Hz, 0.06P, Fc(tBu)PH), –6.2 (br s, 1P, Fc(tBu)P), –19.2 (br s, 0.06P, Fc(tBu)P).
¹¹B{¹H} NMR (C₆D₆, 128.3 MHz): δ –35 to –39 (br, BH₂ and BH₃). MS $[CH_2Cl_2/MeOH, ESI(-)]$: 573 $([C_{28}H_{41}Fe_2P_2B_2]^-$, 100%), 607 $([C_{28}H_{40}ClFe_2P_2B_2]$, 8%). Elem anal. Calcd for $C_{28}H_{41.74}Fe_2P_2B_2Cl_{0.26}$ (composition calculated from single-crystal Xray data): C, 57.66; H, 7.21; Cl, 1.58. Found: C, 58.23; H, 7.46; Cl, 0.30 (corresponds to the formula $C_{28}H_{41.95}Fe_2P_2B_2Cl_{0.05}$, which is in agreement with the NMR spectra of the bulk material).

 $3b$ $(R_p,R_p/S_p,S_p)$. ¹H NMR $(C_6D_6$, 400.1 MHz): δ 5.31 (br d, ¹J_{P,H} = 396 Hz, 1H, PH), 5.20 (br d, $^{1}J_{\text{P,H}}$ = 381 Hz, 0.08H, PH), 4.63 (s, 1H, C_5H_4), 4.47 (s, 1H, C_5H_4), 4.45 (s, 1H, C_5H_4), 4.43 (br s, 5H, C_5H_5), 4.41 (s, 1H, C_5H_4), 4.23 (s, 1H, C_5H_4), 4.12 (br s, 5H, C_5H_5), 4.10 (s, 1H, C₅H₄), 3.99 (s, 1H, C₅H₄), 3.89 (s, 1H, C₅H₄), 1.38 (d, $J_{P,H}$ = 16.1 Hz, 9H, C(CH₃)₃), 1.19 (d, ³ $J_{P,H}$ = 16.1 Hz, 0.7H, $C(CH_3)_3$), 1.08 (br d, ${}^{3}J_{P,H}$ = 12.3 Hz, 9H, $C(CH_3)_3$), 1.05 (br d, ${}^{3}J_{P,H}$ = 12.3 Hz, 0.7H, C(CH₃)₃), 0.3–2.1 (br m, 5H, BH₂ and BH₃).
¹³C{¹H} NMR (C₆D₆, 100.6 MHz): δ 74.1 (d, J_{C,P} = 13.7 Hz, C₅H₄), 73.9, 73.8, 73.5, 73.1 (s, C_5H_4), 72.9 (d, $J_{C,P}$ = 3.7 Hz, C_5H_4), 71.5 (d, $J_{\text{C,P}} = 8.1 \text{ Hz}, C_5\text{H}_4$, 70.0 (s, $C_5\text{H}_5$), 69.8 (s, $C_5\text{H}_5$), 69.6, 69.5 (s, C_5H_4), 69.4 (s, C_5H_5), 29.8 (d, $J_{C_5P} = 36$ Hz, $C(CH_3)_3$), 29.2 (d, $J_{C_5P} =$ 30 Hz, $C(CH_3)_3$, 27.8, 26.5 (d, ${}^2J_{C,P} = 2.9$ Hz, $C(CH_3)_3$). ³¹P NMR $(C_6D_6$ 161.98 MHz): δ 12.7 (br d, $1_{P,H}$ = 370 Hz, 1P, Fc(tBu)PH), 8.2 (br d, $^{1}J_{P,H}$ = 385 Hz, 0.09P, Fc(tBu)PH), -6.2 (br s, 1P, Fc(tBu) P), –19.2 (br s, 0.09P, Fc(tBu)P). ¹¹B{¹H} NMR (C_6D_6 , 128.3 MHz): δ −35 to −39 (br, BH₂ and BH₃). MS [CH₂Cl₂/MeOH, ESI(−)]: 573 $([C_{28}H_{41}Fe_2P_2B_2]^-$, 100%), 607 $([C_{28}H_{40}CIFe_2P_2B_2]^-$, 5%). Elem anal. Calcd for $C_{28}H_{41.87}Fe_2P_2B_2Cl_{0.13}$ (composition calculated from single-crystal X-ray data): C, 58.11; H, 7.29; Cl, 0.80. Found: C, 58.40; H, 7.41; Cl, 0.66 (corresponds to the formula $C_{28}H_{41.89}Fe_2P_2B_2Cl_{0.11}$, which is in agreement with the NMR spectra of the bulk material).

Cross-dehydrocoupling between 2 and 2a with [Rh(1,5 cod)₂]OTf as the Catalyst: Synthesis of $[Fc(tBu)(BH₃)P(BH₂)P (tBu)(nBu)_2$] (4). Neat 2 (0.062 g, 0.21 mmol) was mixed with a slight excess of di-n-butyl-tert-butylphosphine−borane (2a; 0.07 g, 0.32 mmol) and $[Rh(1,5\text{-cod})_2]\text{OTf}$ (ca. 8 mg, 4 mol %), and the mixture was heated at 160 °C. The reaction was monitored through thin-layer chromatography (TLC; n-hexane/Et₂O, $7/1$, v/v). After 3 h, 2 was completely consumed. After cooling to room temperature, the mixture was dissolved in n-hexane (20 mL) and filtered. The solvent was removed in a vacuum (10[−]¹ Pa). The crude product was heated in a vacuum (10[−]¹ Pa) at 70 °C for 6 h to eliminate impurities by sublimation. The almost pure product remained. Purification could also be achieved by column chromatography on silica gel with nhexane/diethyl ether $(10/1, v/v)$ as the eluent. The first orange fraction contained mostly impurities, and the second yellow-orange fraction contained the product 4 (yield: 0.036 g, 35%). Orange crystals were obtained from *n*-hexane at 0° C.

4. Mp: 168−171 °C. ¹H NMR (C₆D₆, 400.1 MHz): δ 4.91 (br s, 1H, $C_5\hat{H}_4$), 4.54 (br s, 1H, C_5H_4), 4.37 (s, 5H, C_5H_5), 4.17 (br s, 2H, C_5H_4), 2.02−2.03 (br m, 4H, CH₂), 1.75 (br m, 4H, CH₂), 1.41 (br m, 4H, CH₂), 1.23 (d₁, ${}^{3}J_{P,H}$ = 12.5 Hz, 9H, tBu), 0.95 (d₁, ${}^{3}J_{P,H}$ = 13.0 Hz, 9H, tBu), 0.89 (t, ${}^{3}J_{\text{H,H}}$ = 7.1 Hz, 3H, CH₃, nBu), 0.85 (t, ${}^{3}J_{\text{H,H}}$ = 7.1 Hz, 3H, nBu), 0.35−2.25 (br, overlapped with methyl protons, BH₂ and BH₃). ¹³C{¹H} NMR (C₆D₆, 100.6 MHz): δ 76.5 (dd, ¹J_{C,P} = 60.0 Hz, ${}^{3}J_{C,P}$ = 10.0 Hz, C_5H_4), 73.7 (d, $J_{C,P}$ = 16.0 Hz, C_5H_4), 73.6 (d, $J_{C,P}$ = 4.0 Hz, C_5H_4), 69.6 (d, $J_{C,P}$ = 5.0 Hz, C_5H_4), 69.5 (d, $J_{C,P}$ = 4.5 Hz, C_5H_4), 69.4 (s, C_5H_5), 29.7 (dd, $^{1}J_{C,P} = 36.0$ Hz, $^{3}J_{C,P} = 7.0$ Hz, CCH₃), 28.9 (br d, ¹J_{C,P} = 25.0 Hz, CCH₃), 26.7 (br d, ³J_{C,P} = 3.0 Hz CCH₃), 26.5 (s, CCH₃), 25.9 (d, $J_{C,P}$ = 5.0 Hz, nBu), 25.8 (d, $J_{C,P}$ = 5.0 Hz, nBu), 24.8 (d, $J_{C,P}$ = 14.0 Hz, nBu), 24.7 (d, $J_{C,P}$ = 14.0 Hz, nBu), 21.2 (d, J_{CP} = 30.0 Hz, nBu), 20.8 (d, J_{CP} = 30.0 Hz, nBu), 13.5, 13.3 (s, nBu). ³¹P NMR (C_6D_6 , 161.98 MHz): δ 22.1 (br s, $P(tBu)(nBu)_2$), −8.8 (br s, Fc(tBu)P). ¹¹B{¹H} NMR (C₆D₆, 128.3 MHz): δ −36.0 to -38.6 (br s, BH_2 , BH_3). MS [CH₂Cl₂/MeOH, ESI(+)]: 502 ([M⁺], 100%). Elem anal. Calcd for $C_{26}H_{50}FeP_2B_2$: C, 62.19; H, 10.03. Found C, 62.21; H, 10.01.

Cross-dehydrocoupling between 2 and 2a with $[\{Rh(\mu - Cl)(1,5-cod)\}]$ as the Catalyst: Synthesis of $[Fc(tBu)(BH,X)P-CU]$ $(BH_2)P(tBu)(nBu)_2$ [4'; X = H/Cl (ca. 0.96/0.04)]. The same reaction procedure as that for 4 with $[\{Rh(\mu\text{-Cl})(1,5\text{-cod})\}]$ (2 mol % rhodium) instead of $[Rh(1,5\text{-cod})_2]$ OTf as the catalyst was followed. The product was recrystallized from *n*-hexane at 0 $^{\circ}$ C. An X-ray crystal structure determination showed the presence of varying amounts of chlorine [the molecular structure of 4′ (a crystal of composition $C_{26}H_{49.96}FeP_2B_2Cl_{0.04}$) is shown in Figure S5 in the Supporting Information, SI]. The spectroscopic data of the obtained product are similar to those of 4. The signals for the minor chlorinecontaining product 4′ were not observed in the NMR spectra even [after scanning for a long](#page-5-0)er time. 0.14% Cl was found in the elemental analysis and indicates the formula $C_{26}H_{49.98}FeP_2B_2Cl_{0.02}$.

Cross-dehydrocoupling between 2 and 2b with [Rh(1,5 cod)₂]OTf as the Catalyst: Synthesis of $[Fc(tBu)(BH₃)P(BH₂)$ -PPh(nBu ₂] (5). Neat 2 (0.087 g, 0.3 mmol), di-n-butylphenylphosphine–borane (2b; 0.07 g, 0.3 mmol), and $[Rh(1,5\text{-}cod)_2]\text{OTf}$ (ca. 11.0 mg, 4 mol % rhodium) were mixed, and the mixture was heated at 160 °C. The reaction was monitored through TLC (n-hexane/Et₂O, $7/1$, v/v). After 5 h, 2 was completely consumed. After cooling to room temperature, the mixture was dissolved in n -hexane (30 mL) and filtered. The solvent was removed in a vacuum (10[−]¹ Pa). The crude product was heated in a vacuum (10[−]¹ Pa) at 70 °C for 6 h to eliminate impurities by sublimation. The almost pure product remained. Purification could also be achieved by column chromatography on silica gel with *n*-hexane/diethyl ether $(10/1, v/v)$ as the eluent. The first orange fraction contained mostly impurities, and the second yellow-orange fraction contained the product 5 (yield: 0.036 g, 35%). Orange crystals were obtained from *n*-hexane at 0 $^{\circ}$ C.

5. Mp: 123−125 °C. ¹H NMR (C₆D₆, 400.1 MHz): δ 7.52 (br m, 2H, o-H in C_6H_5), 7.06 (br m, 3H, m-H in C_6H_5 and p-H in C_6H_5), 4.88 (br s, 1H, C_5H_4), 4.56 (s, 1H, C_5H_4), 4.34 (s, 5H, C_5H_5), 4.19 (br m, 2H, C₅H₄), 1.95−2.35 (br m, 8H, CH₂, nBu), 1.15−1.50 (br m, 4H, CH₂), 1.11 (d, ³J_{P,H} = 12.6 Hz, 9H, C(CH₃)₃), 0.79 (t, ³J_{H,H} = 6.9 Hz, 3H, CH₃, nBu), 0.74 (t, ³J_{H,H} = 6.9 Hz, 3H, CH₃, nBu), 0.96–2.51 (br, overlapped with methyl protons, BH_2 and BH_3). ¹³C{¹H} NMR $(C_6D_6, 100.6 \text{ MHz})$: δ 131.6 (d, $J_{C,P}$ = 7.0 Hz, C_6H_5), 131.1 (d, $J_{C,P}$ = 2.1 Hz, C_6H_5), 129.8 (d, $J_{C,P}$ = 9.2 Hz, C_6H_5), ipso-C in C_6H_5 was not observed probably because of overlap with the solvent (C_6D_6) , 76.0 $(dd, {}^{1}J_{C,P} = 64.0 \text{ Hz}, {}^{3}J_{C,P} = 14.0 \text{ Hz}, C_{5}H_{4}$), 74.0 (br d, ${}^{1}J_{C,P} = 12.0 \text{ Hz}$, C_5H_4), 73.6 (br d, ${}^{1}J_{C,P}$ = 5.0 Hz, C_5H_4), 70.0 (d, ${}^{1}J_{C,P}$ = 5.0 Hz, C_5H_4), 69.8 (d, ${}^1J_{C,P} = 4.3$ Hz, C_5H_4), 69.8 (s, C_5H_5), 28.9 (d, ${}^1J_{C,P} =$ 40.0 Hz, $C(CH_3)_3$, 26.9 (d, $J_{C,P}$ = 2.9 Hz, $C(CH_3)_3$), 24.9 (d, $J_{C,P}$ = 5 Hz, nBu), 24.8 (d, $J_{C,P}$ = 5 Hz, nBu), 24.5 (d, $J_{C,P}$ = 3 Hz, nBu), 24.3 (d, $J_{C,P}$ = 3 Hz, nBu), 22.8 (s, nBu), 22.3 (s, nBu). ³¹P NMR (C_6D_6 , 161.98 MHz): δ 11.6 (br, PPh(nBu)₂), -7.9 (br, Fc(tBu)P). ¹¹B{¹H} NMR (C_6D_6 , 128.3 MHz): δ –35.1 (br, BH₂), –37.8 (br, BH₃). MS $[CH_2Cl_2/MeOH, ESI(+)]$: 522 ([M⁺], 100%]. Elem anal. Calcd for $C_{28}H_{46}FeP_2B_2$: C, 64.42; H, 8.88. Found: C, 64.37; H, 8.89.

Cross-dehydrocoupling between 2 and 2b with $[\{Rh(\mu -$ Cl)(1,5-cod)}₂] as the Catalyst: Synthesis of [Fc(tBu)(BH₂X)P- $(BH_2)PPh(nBu)_2$] [5'; X = H/Cl (ca. 0.907/0.093)]. The same reaction procedure as that for 5 with $[\{Rh(\mu\text{-Cl})(1,5\text{-cod})\}^2]$ (2 mol % rhodium) instead of $[Rh(1,5\text{-cod})]$ OTf as the catalyst was followed. The product was recrystallized from *n*-hexane at 0 \degree C. An X-ray crystal structure determination showed the presence of varying amounts of chlorine [the molecular structure of 5′ (a crystal of composition $C_{28}H_{45.91}FeP_2B_2Cl_{0.09}$) is shown in Figure S5 in the SI]. The spectroscopic data of the obtained product are similar to those of 5. The signals for the minor chlorine-containing product 5' were not observed in the NMR spectra even after scanning for a longer t[ime](#page-5-0). 0.14% Cl was found in the elemental analysis and indicates the composition $C_{28}H_{45.97}FeP_{2}B_{2}Cl_{0.03}$.

X-ray Data Collection and Refinement. Single-crystal X-ray crystallography for structural analysis was performed with an Oxford Gemini S CCD diffractometer (Agilent Technologies) and $Mo_{K\alpha}$ irradiation ($\lambda = 0.71073$ Å). The structures were solved by direct methods with SIR-92,³⁹ SHELXS-97, or SHELX-2013.⁴⁰ Anisotropic refinement of all non-hydrogen atoms was performed with SHELXL-97 or SHELXL-2013. 40^{6} 40^{6} Disordered fragments of the [str](#page-6-0)uctures of 2 (*tBu* substituent) and 3a and 3b (*cyclopentadienyl* ring and $BH₃/$ BH₂Cl disorder) w[ere](#page-6-0) refined isotropically. Hydrogen atoms of disordered structure fragments and the hydrogen atoms for 3a (except: P−H and B−H) were calculated on idealized positions using the riding model. The hydrogen atoms of all other structures were located on difference Fourier maps calculated at the final stage of the structure refinement. Structure figures were generated with ORTEP-3 (thermal

ellipsoids are drawn at 50% probability). 41 CCDC 958420 (1a), 958421 (1), 958422 (2), 1005264 [3a $(R_p, S_p/S_p, R_p)$], 958423 [3b $(R_p,R_p/S_p,S_p)$, 958424 (4'), 958425 (5'), 1[00](#page-7-0)5265 (4), and 1005266 (5) contain the supplementary crystallographic data for this paper. These data can be obtained free of charge from The Cambridge Crystallographic Data Centre via www.ccdc.cam.ac.uk/data_request/ cif. Crystallographic data, details of data collection, and structure refinement parameters for compounds 1a, 1, 3a, 3b, 4′, and 5′ are [list](www.ccdc.cam.ac.uk/data_request/cif)ed in Table S2 (in the SI) and those for 2, 4, and 5 [in](www.ccdc.cam.ac.uk/data_request/cif) [Table](www.ccdc.cam.ac.uk/data_request/cif) [1.](www.ccdc.cam.ac.uk/data_request/cif)

Table 1. Crystallograp[hic](#page-5-0) Data, Details of Data Collection, and Structure Refinement Parameters for Compounds 2, 4, and 5

	$\mathbf{2}$	$\overline{\mathbf{4}}$	5
empirical formula	$C_{14}H_{22}BFeP$	$C_{26}H_{50}B_2FeP_2$	$C_{28}H_{46}B_2FeP_2$
MW	287.95	502.07	522.06
T(K)	130(2)	130(2)	130(2)
cryst syst	orthorhombic	monoclinic	monoclinic
space group	Pnma	P2 ₁ /n	P2 ₁ /n
a(A)	12.9033(1)	14.0331(5)	14.5112(5)
b(A)	10.8595(1)	10.5026(3)	10.9711(3)
$c(\AA)$	10.6321(1)	20.1121(6)	19.1066(7)
α (deg)	90	90	90
β (deg)	90	107.140(3)	110.500(4)
γ (deg)	90	90	90
$V(\AA^3)$	1489.81(2)	2832.6(2)	2849.2(2)
Z	$\overline{4}$	$\overline{4}$	$\overline{4}$
$\rho_{\rm{calcd}}~(\rm{M} \rm{g} {\cdot} \rm{m}^{-3})$	1.284	1.177	1.217
θ range (deg)	$3.11 - 30.50$	$2.21 - 30.51$	$2.18 - 30.51$
total data	38255	41854	39549
unique data (R_{int})	2384 (0.0249)	8626 (0.0385)	8690 (0.0387)
restraints/param	12/128	0/480	0/482
GOF on F^2	1.060	1.041	1.024
R1, wR2 $[I >$ $2\sigma(I)]^a$	0.0424, 0.1085	0.0371, 0.0841	0.0368, 0.0770
R1, wR2 (all data)	0.0441, 0.1097	0.0486, 0.0899	0.0533, 0.0836
residual electron density $(e \cdot \mathring{A}^{-3})$	$1.189, -1.057$	$0.584, -0.242$	$0.412, -0.336$
${}^{a}R1 = \sum_{c} F_{c} - F_{c} / \sum_{c} F_{o} ;$ wR2 = $\{\sum_{c} [w(F_{o}^{2} - F_{c}^{2})^{2}]/$ $\sum [w(F_0^2)^2]\}^{1/2}.$			

■ RESULTS AND DISCUSSION

Phosphine−Borane Adducts as Precursors. Compound 2. The secondary ferrocenylphosphine–borane adduct 2 was obtained as a yellow powder from 1 and $BH₃(THF)$ in almost quantitative yield (Scheme 2). Compound 1 was synthesized

from 1a and LiAl H_4 in 80% yield. Compound 1a was previously reported by Jung et al. but was not isolated or characterized. 42 We have developed an improved synthesis employing the method of Sanders and Mueller-Westerhoff for monolithiati[ng](#page-7-0) ferrocene with t BuLi/KO t Bu,⁴³ followed by the addition of tBuPCl2. Compound 1a was obtained in about 85% yield as a deep-red oil.

Single crystals of 1a (orange-red), 1 (yellow-orange), and 2 (orange) suitable for X-ray crystallography were obtained from diethyl ether at −16 °C. The molecular structures and selected bond lengths and angles of 1 and 1a are given in the SI (Figure S2 and Table S1). In 2, the atoms C1, C4, C7, and Fe1 are located on a crystallographic mirror plane, resulting i[n d](#page-5-0)isorder of the cyclopentadienyl substituent (Figure 1).

Figure 1. ORTEP of the molecular structure of 2. Only hydrogen atoms on phosphorus and boron are shown. Disordered fragments of 2 are omitted for clarity. Symmetry operator i: x , 0.5 – y , z. Selected bond lengths [Å] and angles [deg]: P1−C1 1.797(3), P1−C7 1.837(3), P1−H1p 1.32(4), P1−B1 1.928(5); C1−P1−C7 107.2(1), C12−C11−P1 107.7(1), C9−C7−P1 103.1(3).

Compounds 1 and 2 were also characterized by $^{1}H, \ ^{31}P, \ ^{11}B,$ and ^{13}C NMR spectroscopy. The $^{31}P\{^1H\}$ NMR spectrum of 2 shows a broad quartet at 20.5 ppm $(^1J_{P,B} = 50 \text{ Hz})$, which is shifted downfield by almost 45 ppm compared to 1 and splits into a broad doublet upon proton coupling $(^1J_{P,H} = 366 \text{ Hz})$. The $^{11}B{^1H}$ NMR spectrum shows a broad doublet at -42.6 ppm $({}^{1}J_{P,B} = 50 \text{ Hz})$. This is typical for a four-coordinate phosphorus atom attached to borane.⁴⁴

Tertiary Phosphine−Borane Adducts. For the crossdehydrocoupling reactions, the ter[tia](#page-7-0)ry phosphine−borane adducts $P(tBu)(nBu)_{2}(BH_{3})$ (2a) and $PPh(nBu)_{2}(BH_{3})$ (2b) were chosen because of their facile synthesis.⁴⁵ Furthermore, 2a and 2b are nonchiral, and this makes purification and analysis of NMR spectra of the products easier.

Dehydrocoupling and Cross-dehydrocoupling Reactions of 2. Because electron-withdrawing groups on phosphorus promote the dehydrocoupling reaction of phosphine−borane adducts by increasing the acidic nature of the hydrogen atoms on phosphorus,⁴⁶ dehydrocoupling of 2, which contains an electron-donating tBu group on phosphorus, should require harsh reaction c[ond](#page-7-0)itions. The reaction conditions (time and temperature) were varied, and the reactions were monitored by TLC [silica, n-hexane/diethyl ether, $7/1$, v/v]. It was found that heating of neat 2 with 3 mol % of rhodium(I) catalyst $[\{Rh(\mu\text{-}Cl)(1,5\text{-}cod)\}_2]$ (cod = cyclooctadiene) at 160 °C for 3 h gave the best result, with almost 70% conversion to 3 (Scheme 3) calculated from the ${}^{31}P$ NMR spectra. Lower temperatures resulted in no conversion, while prolonged heating led to [d](#page-4-0)ecomposition of the dehydrocoupled product 3.

Both four-coordinate phosphorus atoms in 3 are chiral and give rise to two pairs of stereoisomers $[R_{p},S_{p}/S_{p},R_{p}$ (3a) and

 $R_{\rm p}R_{\rm p}/S_{\rm p}S_{\rm p}$ (3b); ratio of ca. 1:2.5; Figure S1 in the SI]. These diastereomers can be separated by column chromatography on silica gel with *n*-[he](#page-5-0)xane/diethyl ether $(6/1)$ as the eluent. Needle-shaped orange crystals obtained from the first fraction were found to be the R_p , S_p / S_p , R_p diastereomer (minor) (3a), and cube-shaped orange crystals obtained from the second fraction were found to be the $R_p, R_p/S_p, S_p$ diastereomer (major) (3b). The configuration was determined by X-ray crystallography.

Partial H/Cl exchange between the terminal $BH₃$ group and a chlorine atom of the catalyst $[\{Rh(\mu\text{-Cl})(1,5\text{-cod})\}_2]$ was observed in the single-crystal X-ray diffraction measurements of **3a** and **3b** [H/Cl occupancy = $0.741(6)/0.259(6)$ for **3a** and $0.871(3)/0.129(3)$ for 3b]. H/Cl exchange in the dehydrocoupling reaction was also reported by Manners et al.⁴⁷ Molecular structures of 3a and 3b are given in the SI (Figure S3). Compounds 3a and 3b were further characte[rize](#page-7-0)d by ${}^{1}H$, Compounds 3a and 3b were further characterized by ¹H, $^{13}C(^{1}H)$, $^{31}P(^{1}H)$, and $^{11}B(^{1}H)$ NMR spectro[sco](#page-5-0)py, elemental analysis, and mass spectrometry.

Dehydrocoupling reactions between 2 and 2a or 2b were also performed in the presence of $[\{Rh(\mu\text{-}Cl)(1,5\text{-}cod)\}_2]$ as the catalyst (Figure S4 in the SI). We have named this type of reaction, which involves two different phosphine−borane adducts in the metal-catal[yze](#page-5-0)d dehydrocoupling reaction, a cross-dehydrocoupling reaction. As in 3, partial H/Cl exchange between the terminal $BH₃$ group and a chlorine atom of the catalyst $[\{Rh(\mu\text{-}Cl)(1,5\text{-}cod)\}_2]$ was observed here as well. The products were obtained as single crystals from n-hexane at 0 °C. Molecular structures of 4' $[\overline{X} = H/CI$ (ca. 0.96/0.04)] and 5' $[X = H/Cl$ (ca. 0.907/0.093)] are shown in Figure S5 in the SI. To avoid H/Cl exchange, a chlorine-free catalyst, namely,

 $[Rh(1,5\text{-cod})_2]$ OTf, was employed.

Optimal conditions were elucidated for the reaction of 2 w[ith](#page-5-0) the tertiary phosphine−borane adducts 2a and 2b in the presence of $[Rh(1,5\text{-cod})2]\$ OTf as the catalyst to give the crossdehydrocoupled products 4 and 5. Thus, heating a mixture of 2, tertiary phosphine−borane adduct 2a or 2b, and 4 mol % rhodium(I) catalyst without solvent at 160 °C for 3−5 h gave the products 4 and 5 in moderate yield (Scheme 4).

Compound 4 was purified by column chromatography (silica gel) with *n*-hexane/diethyl ether $(10/1)$ as the eluent and obtained as yellow crystals. Almost pure compound 5 was obtained by heating at 75 °C in a vacuum $(10^{-1}$ Pa) to remove impurities (starting materials and free phosphines) by sublimation and purified by recrystallization from n -hexane. Like 4, 5 can also be purified by column chromatography (silica gel) with *n*-hexane/diethyl ether $(10/1)$ as the eluent. Both compounds were characterized by multinuclear NMR spectroscopy $({}^{31}{\rm P}\{^1{\rm H}\},~{}^{11}{\rm B}\{^1{\rm H}\},~{}^{1}{\rm H},~$ and $~^{13}{\rm C}\{^1{\rm H}\}),$ elemental analysis, and mass spectrometry.

Scheme 4. Cross-dehydrocoupling of 2 with 2a and 2b in the Presence of the Rhodium(I) Catalyst $[Rh(1,5\text{-}cod),]$ OTf to Give 4 and 5, Respectively

Figure 2. ORTEPs of the molecular structures of 4 (top) and 5 (bottom) with selected atoms labeled. Only hydrogen atoms of borane are shown for clarity.

Single crystals of 4 and 5 suitable for X-ray crystallography were obtained from *n*-hexane at 0° C. Both compounds crystallize in the monoclinic space group $P2_1/n$ with four molecules in the unit cell; selected bond lengths and angles are listed in Table 2, and the molecular structures are depicted in Figure 2.

Table 2. Selected Bond Lengths [Å] and Bond Angles [deg] of 4 and 5

The phosphorus and boron atoms in 4 and 5 are coordinated in a distorted tetrahedral fashion with small C1−P1−C11 $[100.8(1)$ and $101.9(1)°]$ and P-B-H $[104(1)$ and $105(1)°]$ and large B2−P1−B1 [118.5(1)−118.9(2)°] and P−B−P $[115.4(1)$ −118.3(1)°] bond angles.⁴⁸ The P-B bond lengths in 4 and 5 [1.936(2)−1.965(2) Å] indicate single bonds and are in good agreement with other [r](#page-7-0)eported P−B−P−B-type compounds (1.90–2.0 Å).^{24,46,49}

Huertos and Weller reported the dehydrocoupling reaction of tBu₂PH–BH₃⁵⁰ with 5 [mo](#page-6-0)l % $\left[\text{Rh}(1, 5\text{-}\text{cod})_2\right]\left[\text{Bar}_{4}^{\text{F}}\right]$ (BAr^F₄) = $[B\{C_6H_3(CF_3)_2\}_4]^-$ at 140 °C for 20 h under melt conditions. Th[e](#page-7-0) product $tBu_2PH-BH_2-PtBu_2-BH_3$ was obtained in about 65% yield. Furthermore, compounds I1 and I2 (Figure 3) were isolated and assumed to be intermediates in the dehydrocoupling reaction. Cleavage of the P−B bond in the dehydrocoupling reaction was also proposed earlier.⁵¹

The ³¹P NMR spectrum of the reaction mixture of 2 and 2a always showed t[he](#page-7-0) signal of the free phosphine $[FeP(tBu)H]$ at −25 ppm but not that of $P(tBu)(nBu)$ ₂ at −2 ppm. Therefore, similar intermediates, namely, I3 and I4 (Figure 3), can also be expected in the cross-dehydrocoupling reaction between 2 and 2a or 2b, although these intermediates were not directly observed.

■ CONCLUSION

Transition-metal-catalyzed dehydrocoupling of 2 gave the homocoupled product 3 (diastereomers 3a and 3b), whereas cross-dehydrocoupling with tertiary phosphine−boranes 2a and 2b gave the corresponding heterocoupled products 4 and 5. It

 $Fc = (C_5H_5)Fe(C_5H_4)$, anions are omitted

Figure 3. Intermediates I1 and I2 reported by Huertos and Weller⁵⁰ and the proposed intermediates I3 and I4 for the crossdehydrocoupling reaction between 2 and 2a.

can be concluded that, for cross-dehydrocoupling of two different phosphine−borane adducts, one of them must have a stronger P−B bond than the other. The phosphine−borane adduct with the stronger P−B bond is less prone to P−B bond cleavage and thus forms a complex with the rhodium catalyst via the BH₃ hydrogen atoms. In the adduct with the weaker P− B bond, this bond is cleaved and the resulting phosphine acts as a ligand to form an intermediate rhodium(I) complex similar to that observed by Huertos and Weller.⁵⁰ This results exclusively in a single dehydrocoupled product. The electron-donating substituents on the phosphorus [a](#page-7-0)tom of the tertiary phosphine−borane adduct (2a and 2b) strengthen the P−B dative bond compared to 2 and result in successive dehydrocoupling. Compounds 4 and 5 are the first crossdehydrocoupled products reported to date. Because the terminal phosphorus atom has no hydrogen atoms and is thus essentially blocked, further dehydrocoupling can only occur at the terminal $BH₃$ group, so that chain growth is allowed in only one direction. Thus, controlled formation of oligomers starting from 4 and 5 should be possible. These studies are presently underway.

■ ASSOCIATED CONTENT

6 Supporting Information

X-ray crystallographic data in CIF format, dehydrocoupling of 2, stereoisomers of 3, molecular structures of 1a, 1, 3a, 3b, 4′, and 5′, bond lengths and angles of 1a and 1, crossdehydrocoupling of 2 with 2a and 2b, crystallographic data, details of data collection, and structure refinement parameters, and NMR spectra. This material is available free of charge via the Internet at http://pubs.acs.org.

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